



## MANUAL MATERIALS HANDLING

Safe Work Procedure

Safe Work Procedure		MANUAL MATERIALS HANDLING	
Department / Area:	Approved By:	Date Created:	Review / Revised date:
Logistics and Supply Chain	Regional Manager Logistics and	??? 2014	
Management Supply Chain Management Potential Hazards:		Personal protective equipment / devices	
Fill in those that apply		required / other safety considerations	
H M L risk for injury		• Appropriate non slip footwear	
Awkward postures (overreaching, carrying, large containers)		•Cut away from body if using knife	
$\square$ $\square$ Forceful exertions (lifting pails, moving furniture)		•Wear gloves when moving pallets	
□ □		Training / Reference Information	
$\square$ $\square$ Sharp points		SCHIPP Module 1 training	
Surfaces causing falls (step ladder, tailgate)		<ul> <li>Department Orientation</li> </ul>	
Chemicals		WHMIS training	
Combustibles / flammables		<ul> <li>MSDS for product</li> </ul>	
Note: Signs and symptoms of a musculoskeletal injury (MSI) can include pain, burning, swelling, stiffness, numbness/tingling,			
and/or loss of movement or strength in a body part. Report these to your supervisor.			
Employers must ensure that workers are trained and follow this safe work procedure Steps to perform this task safely:			
• Assess the load. Do not attempt to lift or carry heavy or awkward loads by yourself. Use lift aid (wheeler, cart etc) or			
get assistance or, if authorized, use a lifting device.			
<ul> <li>Ensure your equipment is in good working order prior to use.</li> </ul>			
• Use a step ladder or a lift if items are beyond a comfortable reach or if reaching up is repetitive.			
• Wear gloves when lifting or moving sharp edged or rough materials, such as pallet handling. Beware of any pinch			
points when handling material.			
<ul> <li>If you must slide material closer or away from you, try to keep your back straight and weight shift with your whole body rather than using only your arms.</li> </ul>			
<ul> <li>If possible, ensure there is enough room to lift properly and travel by moving any obstructions out of the path.</li> </ul>			
<ul> <li>Proper lifting and carrying procedures are to:</li> </ul>			
<ul> <li>use a wide stance either side to side or front to back (lunge position) and bend your knees and hips</li> </ul>			
<ul> <li>get close to what you have to lift and get a good grip before lifting</li> </ul>			
• if lifting a five gallon pail, straddle pail, lift with both hands on handle.			
<ul> <li>try to keep your back straight, shoulders back and elbows in</li> </ul>			
<ul> <li>lift by pushing with your legs. If using a lunge position, push more through your front leg</li> </ul>			
don't hold your breath			
<ul> <li>keep the load close to your body when lifting or carrying</li> </ul>			
• turn by taking small steps with your feet, <u>do not</u> twist your back when lifting, lowering or carrying			
• Do not swing and throw loads or try to catch a falling load.			
<ul> <li>When two or more persons are lifting or carrying a load, the method of handling the object should be prearranged before lifting and one person should determine the count to lift.</li> </ul>			
• To set the load down on a low surface, bend your knees and follow the same procedure as lifting, but in reverse.			
<ul> <li>To lift a load and to move a load on a cart ensure that you take your time, avoiding quick, jerky movements as this will increase the force and risk of injury.</li> </ul>			
<ul> <li>To place the load on a mid height surface, keep the load close to your body, move close and square to the surface and bend your leg(s) to lower it onto the shelf.</li> </ul>			
• When taking a load from or onto a higher shelf within a standing reach, keep elbows in line with the body, and extra tightening of the abdominals can help to keep the back from arching backward excessively.			
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